



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4039-3

Job Sheet 187152



Part No: D4039-3

Job Qty: 4 ea

Part Name: Aft Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Created By: Marie-Lajeunesse

Due Date: 12/14/18

Type: SOLD

Description:

Note: DWG REV D Ipp Rev:A New Issue 09-12-15 JLM Verified By:EC IPP REV B:AS PER ECN 10-563 10-09-28
JLM VERIFIED BY:DD IPP REV. C AS PER ECN 18-592 18/05/07 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	12/14/18	12/14/18	0.00	0.00	Waterjet - Flow		DE 18/12/18
110	CNC Vertical Machining	4 pcs	12/14/18	12/14/18	0.00	0.00	HAAS1-4		
120	QC	4 pcs	12/14/18	12/14/18	0.00	0.00	QC2 Machining-2		
130	QC	4 pcs	12/14/18	12/14/18	0.00	0.00	QC8 Machining-2		
140	HandFinish	4 pcs	12/14/18	12/14/18	0.00	0.00	HandFinish1		
150	Powdercoat	4 pcs	12/14/18	12/14/18	0.00	0.00	Powdercoat1		
160	QC	4 pcs	12/14/18	12/14/18	0.00	0.00	QC3		
170	Packaging	4 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2		
180	QC21-SA	4 Ea	12/14/18	12/14/18	0.00	0.00	QC21		

Part Op
Descriptions: 150 - Mask holes per dwg. (Note:11)

DAE
21
9-89

JAN 15 2019
JAN 15 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X15.000	6061-T6 Bar 1.00 X 15.00	12 ft (3 ea)	100-Waterjet - Flow - 1	S136486

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6B1.000X15.000	12	0	0

Part Specifications

Specifications could not be found.

Plex 11/28/18 10:00 AM Dart.lajeunesse.marie

M138997

START: 10:05

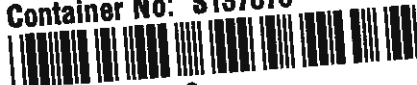
TEMP: 320°

FINISH: 10:35

FIRST ARTICLE INSPECTION CHECKLIST



Container No: S137876



Part: D4039-3

Job No: 187152

Serial No/Batch: S137876

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/17/10

Entered: JK Date: Oct 24/19.



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. 19-7552.

Route update only ☐

Job: <u>187152</u> Part No. <u>D4039-3</u>		DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☒ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier Quality ☐																															
Date: <u>19/01/11</u>		Sequence #:		QTY Affected: <u>3</u>		MRB (QSI042) DAS 55 9-89 <u>19 Jan 2019</u>																													
Description Work Order Deviation				Disposition																															
Dent in work due to tool falling from tool carousel <u>suspected</u> scrap				Switch packets in carousel for that tool (#2)																															
				Completed By DAS 52 9-89 <u>19/01/11</u>																															
				Lead hand / Supervisor <u>JK</u> <u>19/01/11</u>																															
				QC / QA Coordinator DAS 55 9-89 <u>19/01/2019</u>																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☒ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"> <tr> <td>☐ Pressure/Forced</td> <td>☐ Contamination</td> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Bending</td> <td>☐ Misaligned/off center</td> <td>☐ Folio/Program</td> <td>☐ Outside Tolerance</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ BOM/Route</td> <td>☐ Grain Direction</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cracks</td> <td>☒ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave/Twist</td> <td>☐ Incomplete/Unclear Instructions</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☐ Drill Holes</td> <td>☐ Out of Sequence</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Mislabeled</td> <td>☐ Fit/Function</td> <td>☐ Off-set/Set-up</td> <td></td> </tr> </table>						☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☒ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
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